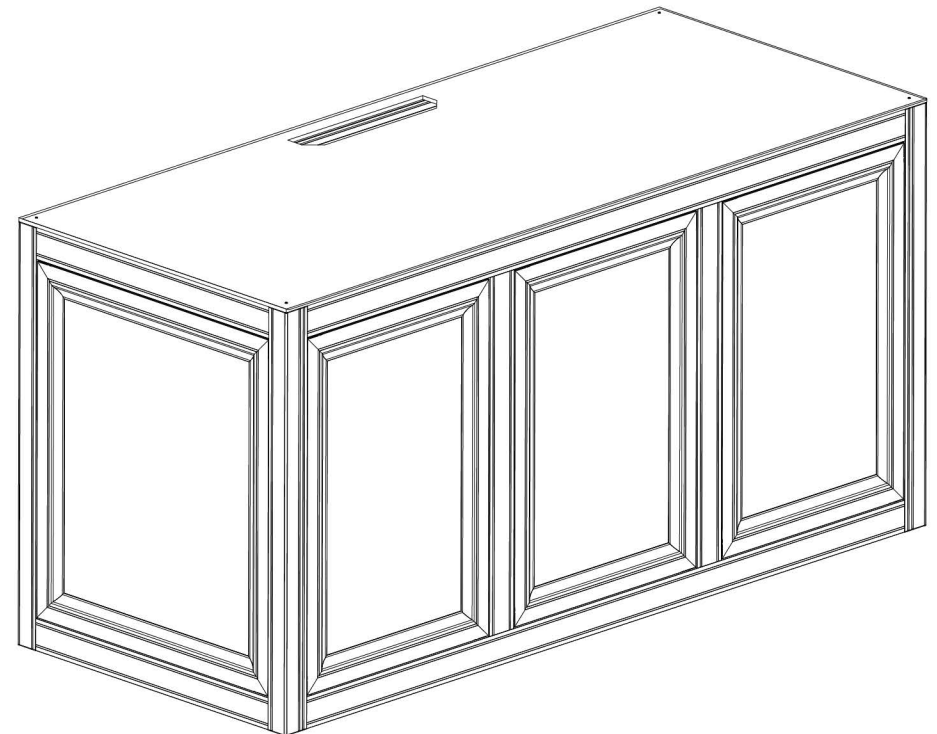




**ASSEMBLY MANUAL**

**For Models**  
0713| 0715



INNOVATIVE



MARINE

We would like to take a moment to say Thank You for supporting Innovative Marine. We know you are excited to get your dream scape up but if we can take a moment, we would like to introduce the NUVO APS and why specific features were included in the construction of this stand.

The term APS is an acronym for Aluminum Profile Series. These series of aluminum stands were created to address major issues with current stands used in our hobby.

Our goal, to set a new standard on how aquarium furniture should be constructed with these key features in mind: Sturdy and strong, lightweight, resistant to corrosion and swelling, modular and easy to set up and finally aesthetically pleasing.

We've looked and found inspiration from industries outside our hobby and found that aluminum has been a tried and true element for commercial fixtures for decades because of its versatility and strength.

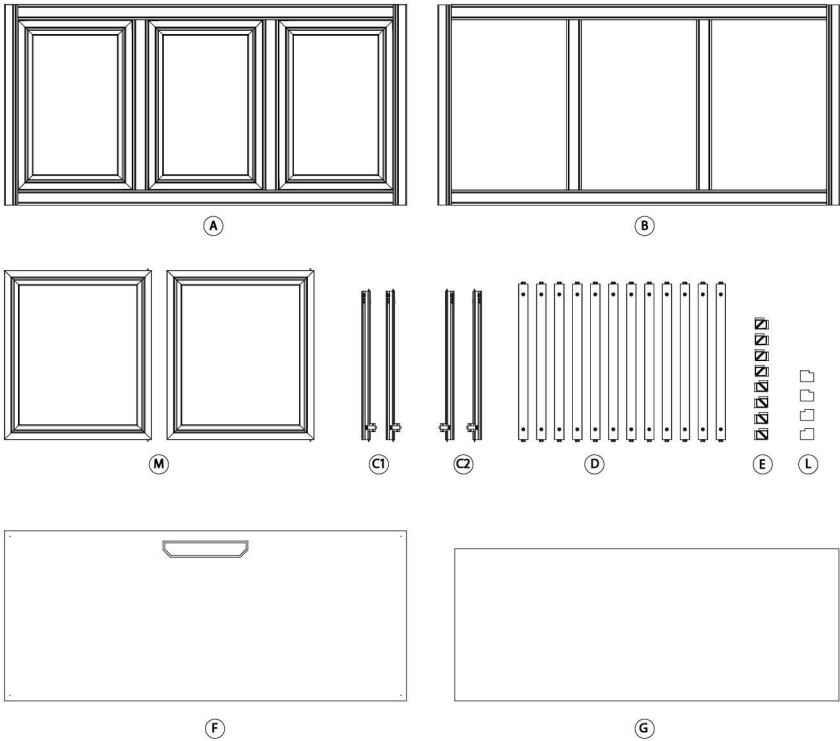
We've brought and re-engineered this technology into our hobby and crafted a sturdy, easy to setup, eye pleasing platform that showcases your reef.

We want you to be completely satisfied with your purchase.

If there is anything that did not meet your expectations, please contact us.

866-368-7941 or [warranty@innovative-marine.com](mailto:warranty@innovative-marine.com)

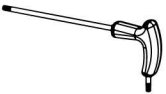
Once again thank you for choosing Innovative Marine and welcome to the IM family.



A	1 x Front Profile Frame
B	1 x Rear Profile Frame
M	2 x Side Access Doors
C1	2 x Top Side Door Profile
C2	2 x Bottom Side Door Profile
D	12 x Horizontal Cross Profiles
E	8 x End Caps
L	4 x Pre-Cut Rubber Feet
F	1 x Top PVC Foamboard
G	1 x Bottom Board

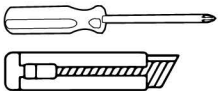
**Also included inside APS Stand Box**

- 1 x Hex Torque Wrench
- 4 x Phillips Head Screws




**Additional Tools Needed (Not Included)**

- 1 x Phillips Head Screwdriver
- 1 x Box Cutter

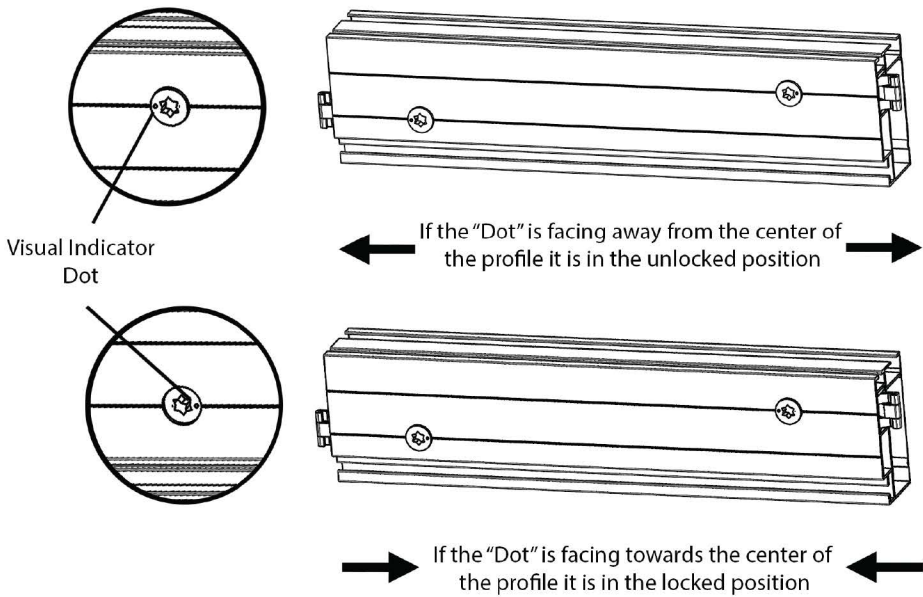


How to assemble your APS stand:

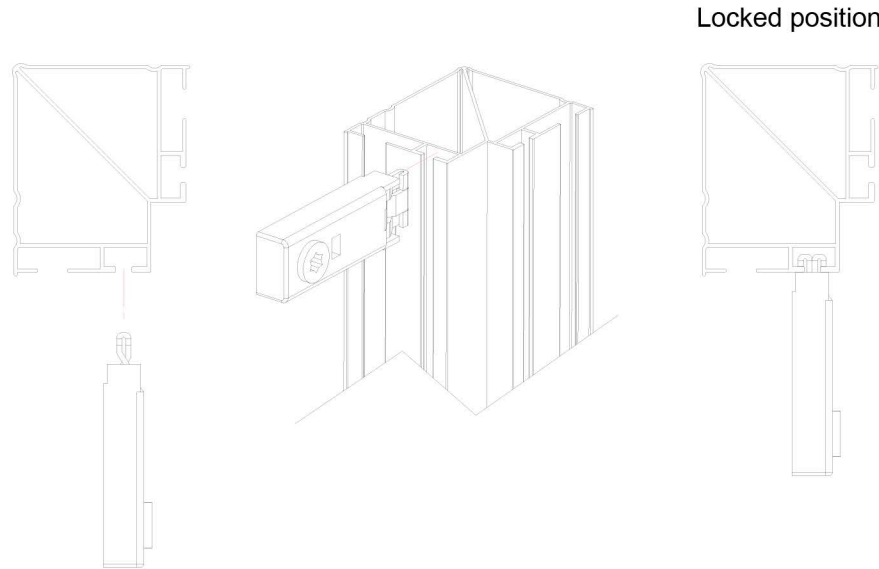
Each profile has tension locks pre-installed and on each tension lock has a pre-molded dot to be used as a visual indicator. The visual indicator allows you to see if each profile is in the unlocked or locked position.



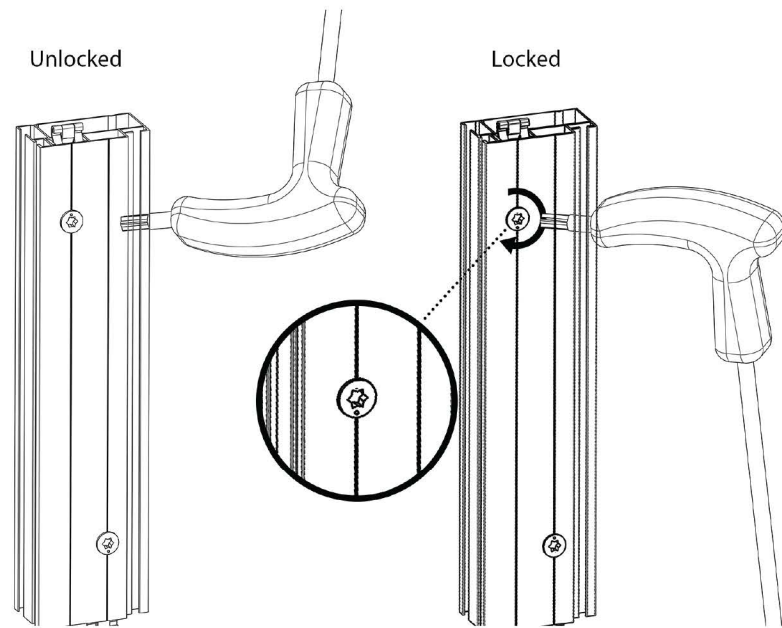
To ensure security and stability of the stand please make sure each tension lock has been set in the locked position before placing any weight upon it.



When assembling the stand the profile's tension locks utilize the smaller channel.

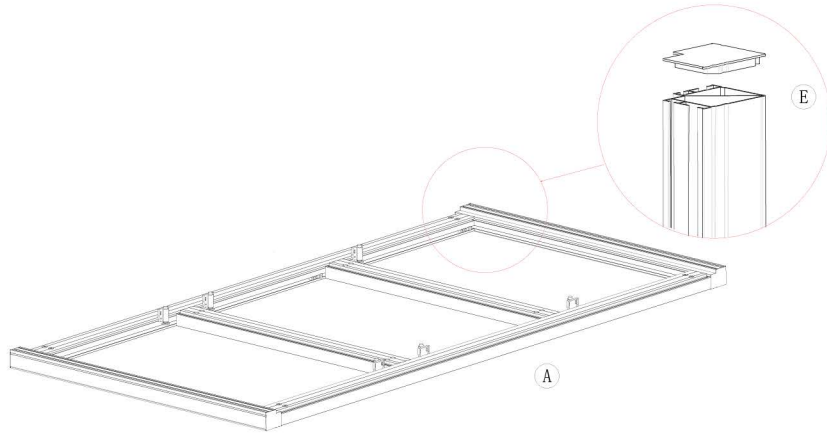


To securely lock each profile into position, insert the supplied hex torque wrench into the tension lock and turn clockwise.

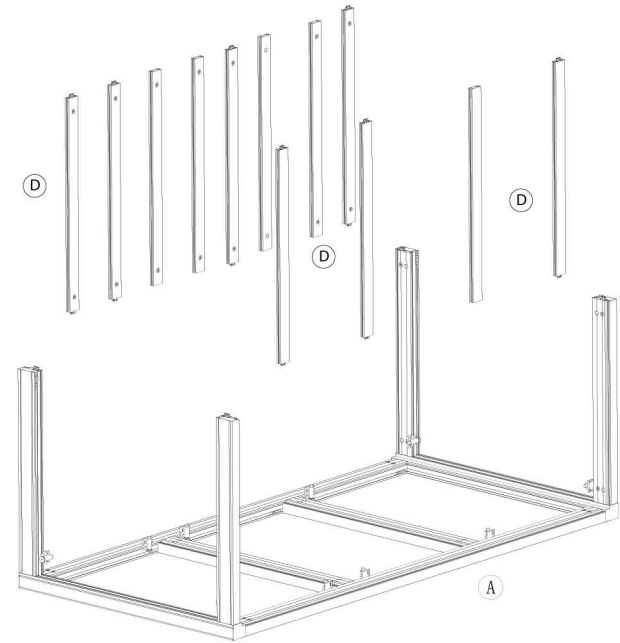


**1.) Place Front Profile Frame (A) face down (APS Logo should be facing floor)**

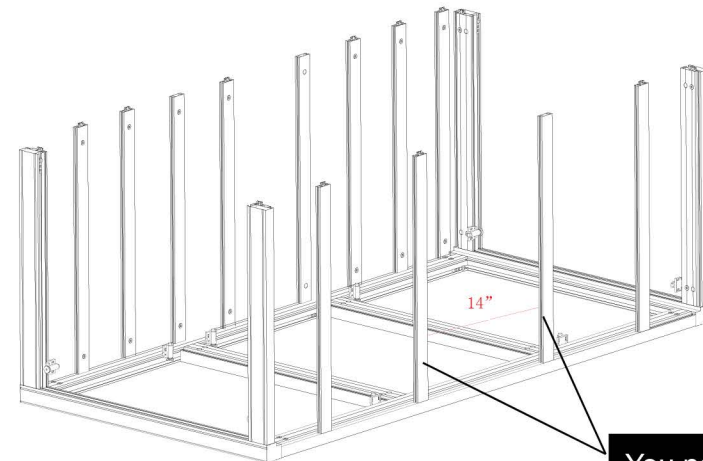
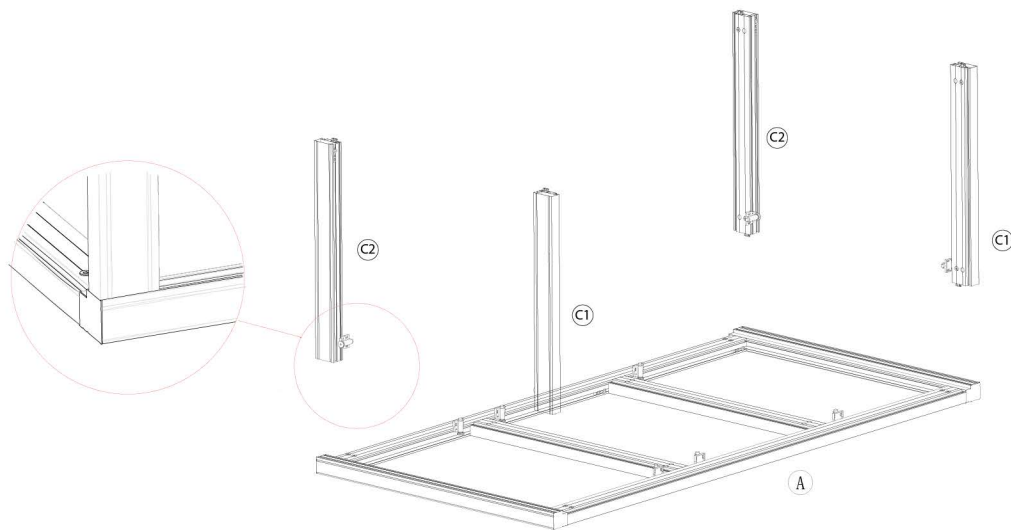
**Attach the end caps (4 x E) to open ends of the frames. (A & B).**



**3.) Attach Horizontal Cross Profiles (8 x D) to the bottom (A) and (4 x D) to the top (A) and lock into place.**

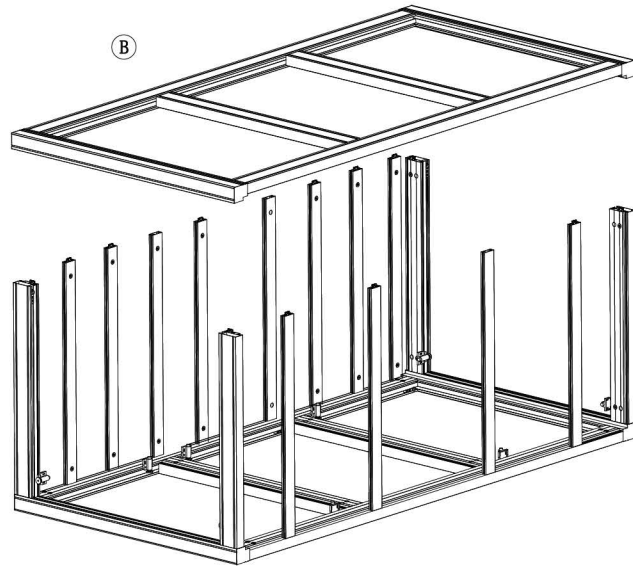


**2.) Attach Top and Bottom Side Door Profiles (C1 & C2) to (A) and lock into place. Make sure the profiles line up with the end caps.**

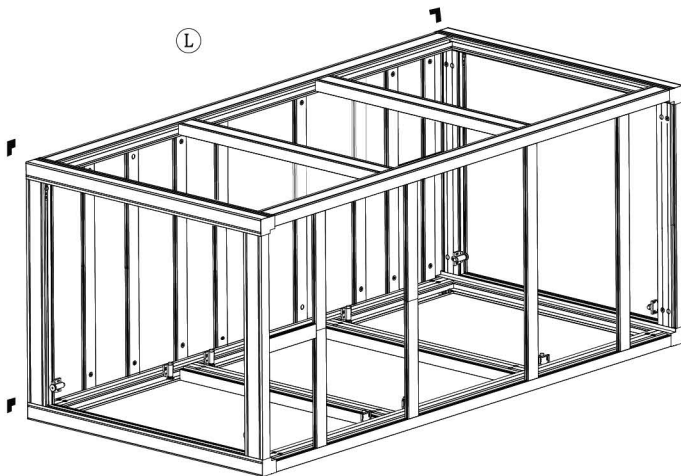


**You need to have a 14 inch gap between these (D) profiles to ensure proper space for INT piping.**

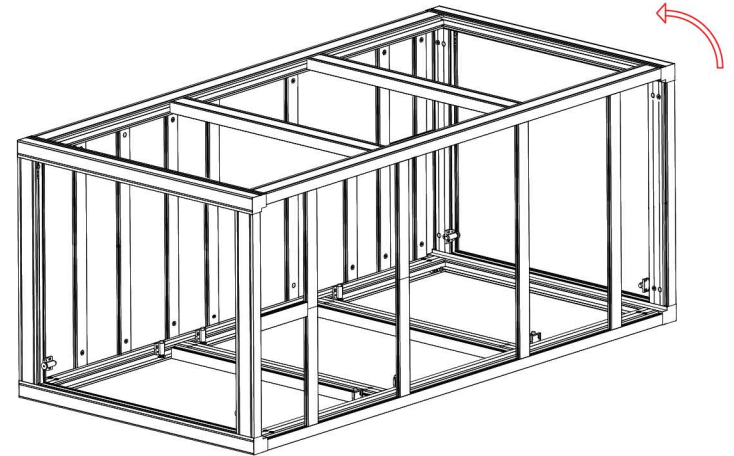
**4.) Attach Rear Profile Frame (B) to frame and lock into place.**



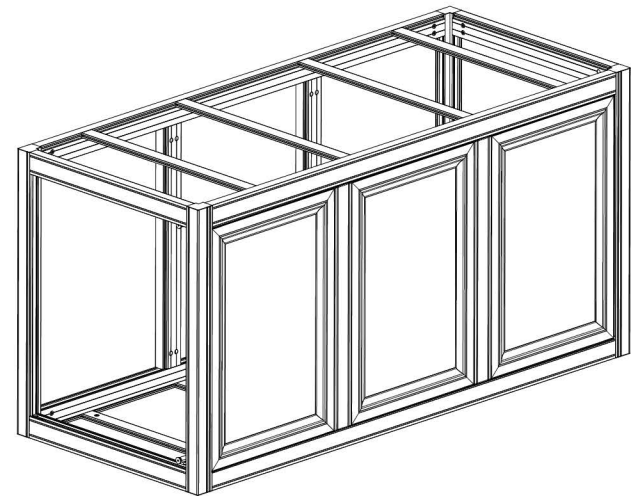
**5.) Peel the adhesive backing off the rubber feet (4 x L) and adhere them to the end caps.**



**6.) Flip stand onto its base and make sure all profiles are locked and stand is level.**

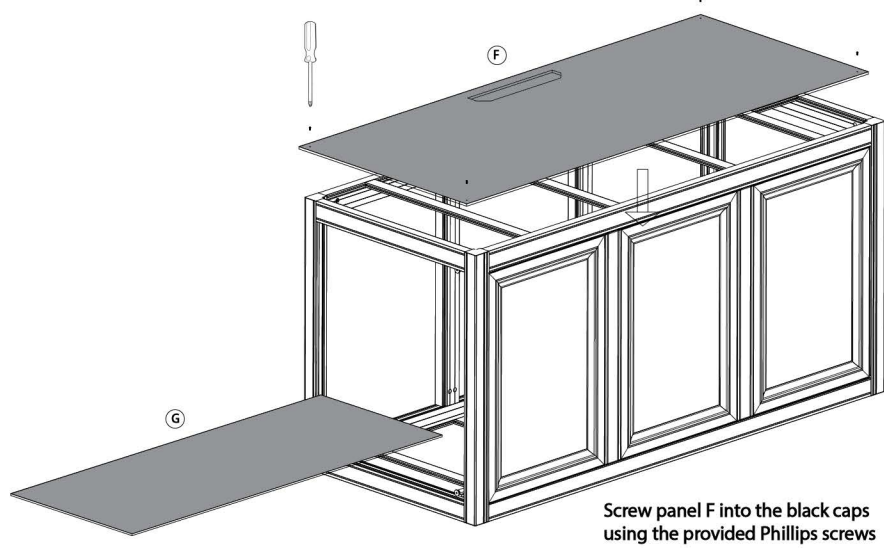


**7.) If stand is not level, loosen and move profiles to readjust.**

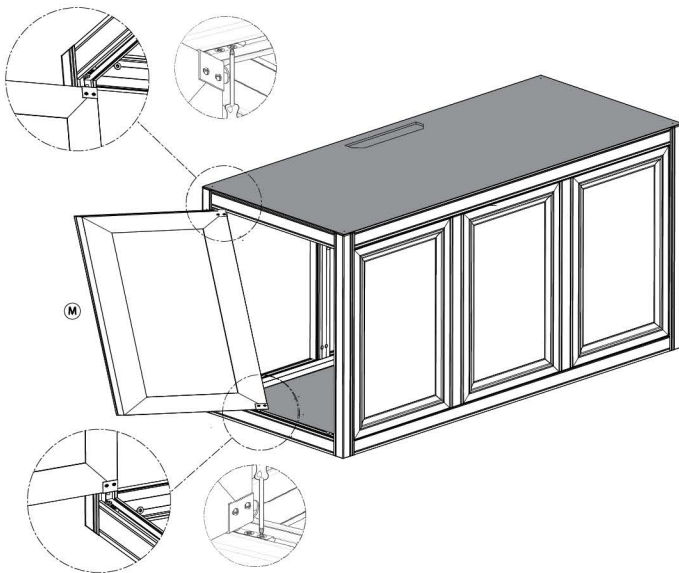




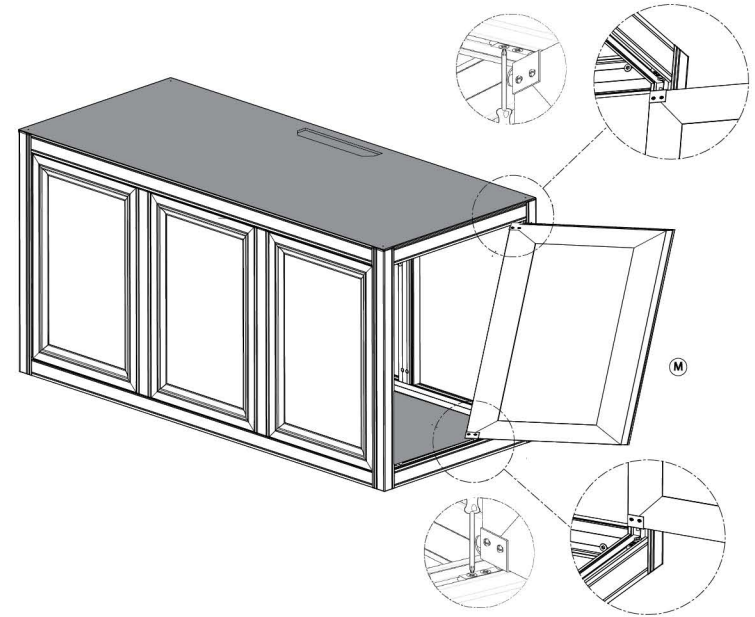
**8.) Insert bottom board (G) and screw panel (F) into the end caps with the provided 4 x phillips head screws.**



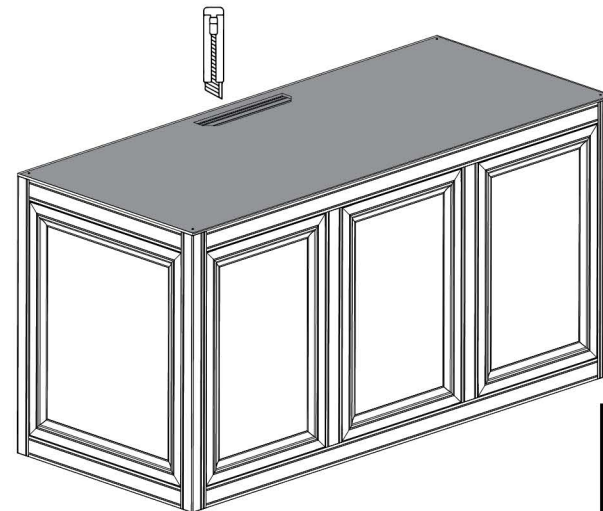
**9.) Insert the door (M) into the white pivot brackets. Slide the door to the left and tighten top and bottom pivot brackets using a phillips head screwdriver.**



**10.) Repeat step 9 for other door.**



**11.) Using a box cutter, cut and remove the pre-scored hole on panel (F)**



Follow this step if  
assembling the stand for a  
NUVO INT

Then proceed to step 12.

**12.) Check once again to make sure all profiles are securely locked then place aquarium atop the stand.**

